

## **OK FLUX 10.81L**

**An agglomerated Si and Mn alloying acidic flux for SAW**

Classification AWS A5.17: F7AZ/F7PZ-EL8/EL12

**BASICITY INDEX: 0.7**

### **TYPICAL WELD METAL PROPERTIES**

<b>OK FLUX 10.81L/</b>	<b>C</b>	<b>Si</b>	<b>Mn</b>	<b>YS (N/mm<sup>2</sup>)</b>	<b>UTS (N/mm<sup>2</sup>)</b>	<b>Elongation (%)</b>
OK AUTROD 12.08L	0.06	0.70	1.20	540	590	25

**PACKING:** OK FLUX 10.81L is packed in plastic lined paper bag containing 25 Kg.

### **DESCRIPTION**

OK FLUX 10.81L is an acidic agglomerated Si and Mn-alloying flux for submerged arc welding. It provides exceptional welding characteristics with a slag system that allows higher welding speeds. It is specially designed for use in combination with OK AUTROD 12.08L.